FIG 1

| FIG I |
|--------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| Apply foamable plastic layer containing a foaming agent over a sheet substrate. |
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| Heat to gel the plastic layer without activating the foaming agent |
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| Apply a first printing ink containing a photoinitiator and an expansion inhibitor in a first pattern on the gelled plastic layer |
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| Apply a clear non curable coating over the gelled plastic layer and first printing ink |
| ↓ |
| Apply a dear curable coating over the non curable coating |
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| Gel the curable coating by heating |
| 1 |
| Soften the gelled curable coating by heating |
| ↓ |
| Mechanically emboss the softened curable coating with a textured roll such as that imitating the texture of grout or mortar |
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| Expose the curable coating to UV light to set the texture in those portions of the coating overlying the first and second printing containing a photoiniliator |
| ↓ |
| Fuse the product in a fusion oven by heating. That portion of the curable coating which does not overlie the printing inks containing a photoinitiator smooths out |
| ↓ |
| Optionally mechanically emboss the surface of the curable coating which has smoothed out with a texture imitating the texture of stone, wood, or the like |
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| Cure that portion of the curable coating which overlie unprinted areas |





